

Order 12925



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007875

D412-711-021
Job Sheet 189606



Part No: D412-711-021

Job Qty: 1 pcs

Part Name: Vertical Reference Door Modification LH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/28/19

Job Tracking No:

Due Date: 2/16/19

Created By: Dara Macdonald

Type: SOLD

Description:

Note: DWG REV L IPP Rev:A 11.04.07 new issue DD verf:EC IPP Rev:B 14.04.25 ECN14-548 DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
120	Packaging 1 - Pick Kit	1 pcs		2/16/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

Plex 1/28/19 4:18 PM Dart.Macdonald.Dara



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Container No: S150468



Part: D412-711-021

Job No: 189606

Serial No/Batch: S150468

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH92-30 Issue 3, TC STC SH92-54

130 QC 4	1 pcs	2/16/19	0.00 0.00	Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				QC 4 - 26	
				QC 4 - 28	
				QC 4 - 38	
				QC 4 - 42	
				QC 4 - 58	
				QC 4 - 6	DAS
				QC 4 - 69	69
				QC 4 - 9	9-89
150 Packaging 3-1 - Stock - B4B	1 pcs	2/16/19	0.00 0.00	QC 4 - 46	DAS
				Packaging 3 - 1 - B4B	69
				Packaging 3 - 2 - B4B	9-89
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
155 DC - 1 - B4B	1 pcs	2/16/19	0.00 0.00	DC - 1 - B4B	DAS
				DC - 2 - B4B	21
160 QC 21 - FG	1 pcs	2/16/19	0.00 0.00	QC 21 - FG - 21	DAS 9-89
				QC 21 - FG - 70	21

Part Op 120 - (Pick Kit)
 Descriptions: 130 - (QC4- 100% Inspect kits for completeness)
 150 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP D412-711-021
 Location: _____ PPP rev: _____
 155 - (Document Control) Photocopy bluefiles and create labels per PPP D412-711-021 CHG002
 160 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-12A	Bolt	1 Ea (1 ea)	120-Packaging 1 - Pick Kit	5095479
AN3-3A	Bolt	22 Ea (22 ea)	120-Packaging 1 - Pick Kit	503193
AN3-4A	Bolt	20 Ea (20 ea)	120-Packaging 1 - Pick Kit	5112901
AN3-6A	Bolt	26 Ea (26 ea)	120-Packaging 1 - Pick Kit	5103950
CR3242-4-2	Rivet	34 Ea (34 ea)	120-Packaging 1 - Pick Kit	5019379
D3802-1-120	Window Seal - 120"	1 pcs (1 ea)	120-Packaging 1 - Pick Kit	5045259
D412-711-101	Replacement Vertical Reference Window	1 pcs (1 ea)	120-Packaging 1 - Pick Kit	505239
D412-761-043	Modified Latch Mechanism, LH - Vertical Reference	1 pcs (1 ea)	120-Packaging 1 - Pick Kit	5059358
D4165-1	Doubler	1 pcs (1 ea)	120-Packaging 1 - Pick Kit	5046795
D4165-11	Door Cover Panel	1 pcs (1 ea)	120-Packaging 1 - Pick Kit	5048052
D4165-3	Inner Door Panel	1 pcs (1 ea)	120-Packaging 1 - Pick Kit	5052885
D4165-5	Aft Rib	1 pcs (1 ea)	120-Packaging 1 - Pick Kit	5052196
D4165-7	Fwd Rib	1 pcs (1 ea)	120-Packaging 1 - Pick Kit	5052174
D4165-9	Angle	1 pcs (1 ea)	120-Packaging 1 - Pick Kit	5052163
D4207-1	Window Retainer	1 pcs (1 ea)	120-Packaging 1 - Pick Kit	5048266
D4207-3	Instrument Window	1 pcs (1 ea)	120-Packaging 1 - Pick Kit	5051239
D4269-1	Angle	1 pcs (1 ea)	120-Packaging 1 - Pick Kit	5051273
D4269-3	Angle	1 pcs (1 ea)	120-Packaging 1 - Pick Kit	5051168
D4269-5	Angle 237	1 pcs (1 ea)	120-Packaging 1 - Pick Kit	5045341
D4269-7	Angle	1 pcs (1 ea)	120-Packaging 1 - Pick Kit	5051364
D4324-011	Armrest Assembly	1 pcs (1 ea)	120-Packaging 1 - Pick Kit	5149855
D4327-1	Angle	1 pcs (1 ea)	120-Packaging 1 - Pick Kit	5046792
D4327-3	Angle	1 pcs (1 ea)	120-Packaging 1 - Pick Kit	5048237
D4385-1	Placard	2 pcs (2 ea)	120-Packaging 1 - Pick Kit	5059493
MS20426AD3-3	Rivet	135 Ea (135 ea)	120-Packaging 1 - Pick Kit	5078535
MS20426AD4-3	Rivet	140 Ea (140 ea)	120-Packaging 1 - Pick Kit	51137597.7
MS20470AD3-3	Rivet, Universal Head	25 Ea (25 ea)	120-Packaging 1 - Pick Kit	516941
MS20470AD4-3	Rivet, Universal Head	90 Ea (90 ea)	120-Packaging 1 - Pick Kit	5080639
MS21042L3	Nut	24 Ea (24 ea)	120-Packaging 1 - Pick Kit	5147929
MS21059L3	Nut Plate	4 Ea (4 ea)	120-Packaging 1 - Pick Kit	5083547
MS21069L08	Anchor Nut	8 Ea (8 ea)	120-Packaging 1 - Pick Kit	5123522.40
MS21069L3	Anchor Nut	34 Ea (34 ea)	120-Packaging 1 - Pick Kit	5050644
MS21071L08	Anchor Nut	1 Ea (1 ea)	120-Packaging 1 - Pick Kit	5102587.40
MS21071L3	Anchor Nut	3 pcs (3 ea)	120-Packaging 1 - Pick Kit	5055950
NAS1149F0332P	Washer	92 Ea (92 ea)	120-Packaging 1 - Pick Kit	5133206x3.5/3/643 X-89

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
120-Packaging 1 - Pick Kit	AN3-12A	1	134	0
	AN3-3A	22	309	0
	AN3-4A	20	105	0
	AN3-6A	26	127	0
	CR3242-4-2	34	259	0
	D3802-1-120	1	5	0
	D412-711-101	1	1	0
	D412-761-043	1	3	0
	D4165-1	1	5	0
	D4165-11	1	4	0
	D4165-3	1	3	0
	D4165-5	1	2	0
	D4165-7	1	2	0
	D4165-9	1	2	0
	D4207-1	1	5	0
	D4207-3	1	3	0
	D4269-1	1	3	0
	D4269-3	1	1	0
	D4269-5	1	1	0
	D4269-7	1	1	0
	D4324-011	1	0	0
	D4327-1	1	1	0
	D4327-3	1	1	0
	D4385-1	2	6	0
	MS20426AD3-3	135	2,242	0
	MS20426AD4-3	140	2,830	0
	MS20470AD3-3	25	6,170	0
	MS20470AD4-3	90	4,671	0
	MS21042L3	24	1,976	0
	MS21059L3	4	72	0
	MS21069L08	8	376	0
	MS21069L3	34	82	0
	MS21071L08	1	139	0
	MS21071L3	3	40	0
	NAS1149F0332P	92	1,965	0

Part Specifications

Specifications could not be found.